1. Attach P1R using process steps 1-4 before beginning step 5.


3. Use 1” Socket Cap Bolts for step 7.

4. Use 1 1/2” round head bolts with micro blocks for step 5.

5. Use 1 1/2” round head bolts with micro blocks for step 5.

6. Use 1 1/2” round head bolts with micro blocks for step 5.

7. Use 1” Socket Cap Bolts for step 7.
Step 1

Repeat 1-4 for other side

Step 2

Step 3

Step 4

Step 7

Use 1" Socket Cap Bolts

Step 5

Use 1 1/2" round head bolts with micro blocks

Step 6

6x 1˝

*Caution: Tighten bolts until parts are drawn tight together and stop. Do not overtighten bolts.